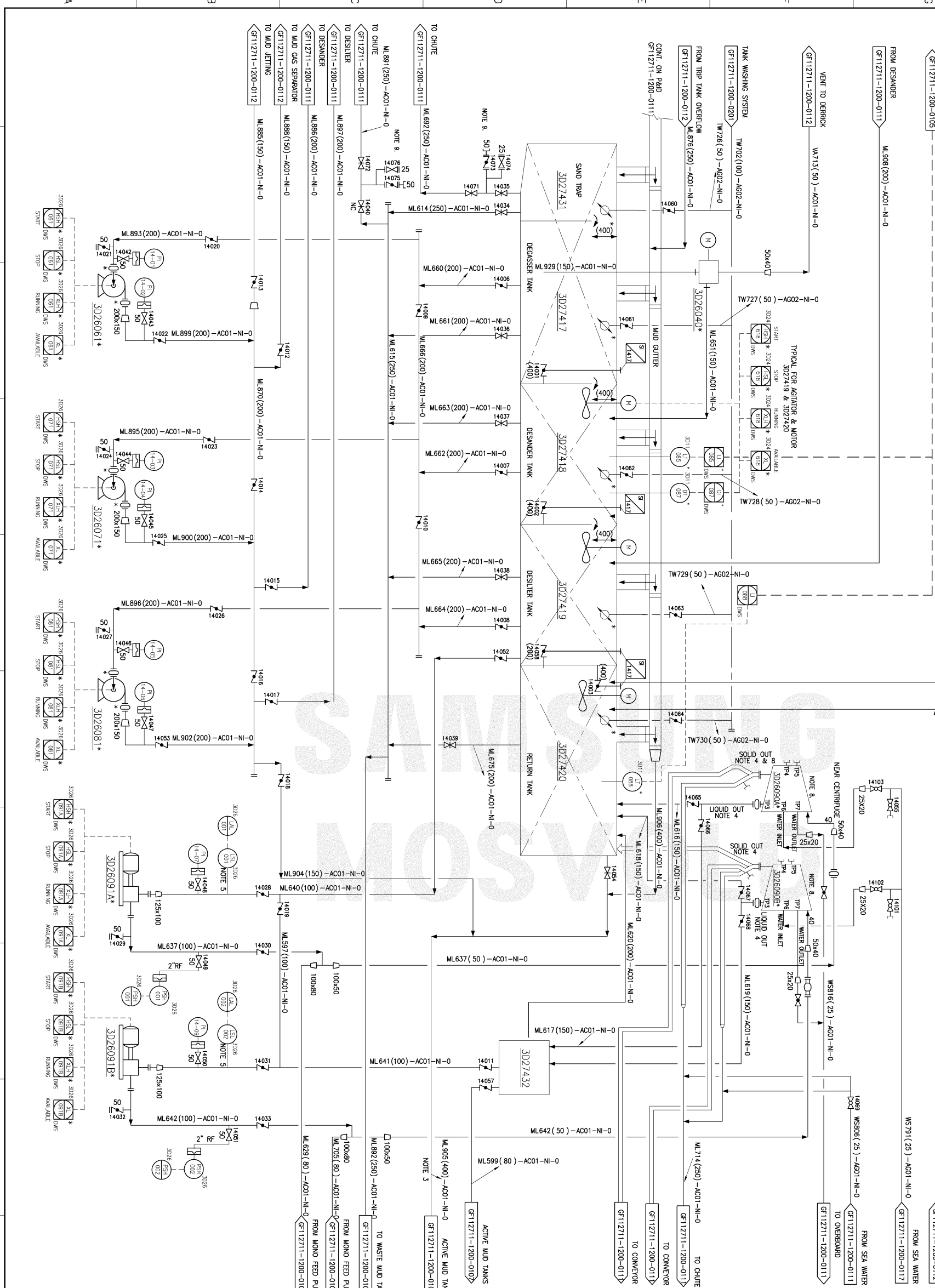


3D27431 SANDTRAP 60 BR (9.5 m ³)	3D27417 DEGASSER TANK 60 BR	3D26040* VACUUM DEGASSER	3D26040M* VACUUM DEGASSER MOTOR	3D27418 DEGASSER TANK 60 BR (9.5 m ³)	3D24618* AGITATOR & MOTOR	3D27419 DESILTER TANK 60 BR (9.5 m ³)	3D24619* AGITATOR & MOTOR	3D27420 RETURN TANK 60 BR (9.5 m ³)	3D24620* AGITATOR & MOTOR	3D26061* MUD TREATMENT PUMP	3D26061M* MUD TREATMENT PUMP MOTOR	3D26071* MUD TREATMENT PUMP	3D26071M* MUD TREATMENT PUMP MOTOR	3D26081* MUD TREATMENT PUMP	3D26081M* MUD TREATMENT PUMP MOTOR	3D26090A* CENTRIFUGE No.1	3D26090B* CENTRIFUGE No.2	3D27432 HOLDING TANK	3D26091A* MONO FEED PUMP 1	3D26091AAM* MONO FEED PUMP MOTOR	3D26091B* MONO FEED PUMP 2	3D26091BAM* MONO FEED PUMP MOTOR
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- NOTES**
- DEGASSER SECTION TO BE LOCATED MINIMUM 5 INCHES ABOVE TREATMENT TANK.
 - ALL ITEMS SHOWN THIS * NOW SUPPLY.
 - LINE TO SLOPE TO MUD PITS (MAXIMUM SLOPE ALLOWABLE IN EXCESS OF 5%.
 - TRUNK SIZE OF SLODS ARE 76X325X107 AND LIQUIDS ARE 418X172X41.
 - MONITORING ON VERTICAL PIPE WITH 1" BSP.
 - SUPPLEMENTED DOC. No. GF12711-014-R10.
 - PROCESS & INSTRUMENT DIAGRAM, MUD TREATMENT / RETURN.
 - TP7, TP8 FOR HEAT EXCHANGER AND TP4, TP5 FOR CSING FLUSHING TO BE CONNECTED BY FLEXIBLE HOSES.
 - FOR WEST POLARIS ONLY WEST CAPELLAN NOT REQUIRED.



REVISIONS

REV	ISSUE	DATE	ENG	CHK	ENC	SHL
0	APPROVED FOR CONSTRUCTION	21.07.06	RPA	JVN	KLR	GAN
01	RE-APPROVED FOR CONSTRUCTION	13.09.06	RPA	JVN	JOB	GAN
02	RE-APPROVED FOR CONSTRUCTION	02.04.07	RPA	JVN	JOB	GAN
03	RE-APPROVED FOR CONSTRUCTION	22.08.07	CHH	MMC		KPM
04	RE-APPROVED FOR CONSTRUCTION	05.12.07	CHH	MMC		KPM
05	AS-BUILT	12.06.08	HHC	MMC		KPM

PROJECT
MOSVOLD DRILLSHIP

CLIENT
MOSVOLD SHIPPING LTD.

BUILDER
SAMSUNG HEAVY INDUSTRIES
GRENLAND FRAMING

DRAWING TITLE
PROCESS & INSTRUMENT DIAGRAM
MUD TREATMENT/RETURN

ENG. SIZE	A1	SCALE	N.T.S.	QCD No.		DRAWN BY	RPA
SFT No.	NA	DRAWING No.	GF112711-1200-P-0114			SFT No.	1/1 05
SERVICE No.	NA	JOB No.	DISC/TASKI/MOJ	ISS. No.		SFT No.	REV